

AMENDMENTS TO THE CLAIMS

Claim 1 (Currently Amended) A poly-V pulley made of metal sheet, comprising:

a cylindrical peripheral wall;

annular ears for preventing a V belt from disengaging, said ear being protrusively formed ~~in~~ axially at both ends of an outer surface of the said cylindrical peripheral wall; and

poly-V grooves disposed between both ~~both~~ annular ears on said outer surface of the peripheral wall,

wherein at least one of both ~~both~~ annular ears includes an inner ear portion protruded from the end of the peripheral wall in the outward direction, and an outer ear portion folded back from the protruded outer end of said inner ear portion to an outer surface of the said inner ear portion, so as to be closely fitted therewith, and said inner end surface of the ~~ear~~ both annular ears is formed to be flush with said inner surface of the said cylindrical peripheral wall.

Claim 2 (Canceled).